# ONLINE @ AUCTION

Surplus To The Ongoing Operations Of BILLET PRECISION LTD.

## PRECISION CNC MACHINING AND TURNING FACILITY

2730 Fenton Road, Gloucester (Ottawa), Ontario, Canada Inspections: Wednesday Sept 4th, By Appointment Only, Please Contact Our Office

Bidding Starts Wednesday September 11, 9 am ET Bidding Ends Wednesday September 11, 2 pm ET

ONLINE AUCTION ONLY via BidS er.com

Please Visit Website To View Video Of Machinery In Operation











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# **CNC LATHES**





1999 **LNS** Hydrobar Express 226 Bar Feed, Set of 1-3/4" & 1-1/4" Pushbars & Guiding Channels Included, sn 100237 (Currently Feeding Hardinge)

2000 **HARDINGE** Conquest ST220B, Swiss Turn, GE Fanuc 18iT Control, Parts Conveyor, Chip Conveyor, Live Tooling, Max Machining Diameter ¾", Max Machining Length 10.35", Main & Back Spindle Speeds 8,000 RPM, Hours 24,936, Main Spindle 5 HP, sn 223-20. *View Video On Website!* 



2004 **HYUNDAI** CNC Lathe Model HiT-200C, Distance Between Centers 13.78", Swing Over Bed 22.4", Swing Over Carriage 14.4", Travels: X-9.4", Z-16.9", 10" 3 Jaw Chuck, 10 Station Turret, Spindle Bore 3.15", Tailstock, Siemens 810D Sinumerik Controls, 36-3,600 RPM, Rapid Traverse 1,181 IPM, Cutting Feedrate 3,150 IPM, 20 HP, sn 1622D021 (Dorion, PQ)





1998 MORI SEIKI Model SL 150/500, MSC500 CNC Control, Swing Over Bed 26.77, Swing Over Cross Slide 17.91", Distance Between Centers 22.05", Travels: X-9.06", Z-20.47", 12 Station Turret, Tailstock, Renishaw HPA Touch Probe, Kitagawa B206 6" Chuck, 50-5,000 RPM, Rapid Traverse X-708 IPM, Z-944 IPM, Chip Conveyor, 10 HP, sn 1027 (Excludes Aercology Air Filter). View Video On Website!

# **NEW!** CNC VERTICAL MACHINING CENTERS



NEW 2008 HERCULES Heavy Duty VMC, Model BMC-5A, Mitsubishi 64-SM CNC Control, Travels: X-41-1/4", Y-22", Z-20-1/2", Table Size 16-3/4"x62", 10,000 RPM, Cat 40, 20 ATC, Max Table Load 1,320 lbs, Feedrate 197 IPM, 15 HP, 600V, sn 081057 (Dorion, PQ)



NEW 2007 FIRST
VMC Model MCV-300,
Fanuc Oi-MC CNC
Control, Travels: X-24",
Y-12", Z-18", Table
Size 12"x27", 8,000
RPM, Cat 40, 10 ATC,
Rigid Tapping,
Feedrate 393 IPM,
Max Table Load 770
lbs, Rapid Traverse
X&Y 787 IPM, Z-708
IPM, 1622D021, 600v,
15 HP, sn 60400830
(Dorion, PQ)

## **CNC VERTICAL MACHINING CENTERS**







Visit infinityassets.com to view videos!

(2) 2000 **FEELER** Model QM22, Fanuc Series 18m, Travels: X-22", Y-16.5", Z-17.5", Table Size 16"x20", 12,000 RPM, 40 Taper, 20 ATC, High Accuracy Contour Control, Habor Chiller, Chip Conveyor, Chip Bucket, Tooling Excluded, Cutting Hours 13,614 (A), 11,613 (B), sn's: VL045 (QM22A), VL022 (QM22B)



2000 HAAS CNC Lathe Model VF-OE, Travels: X-30", Y-16", Z-20", Table Size 30"x16", Cat 40, 7,500 RPM, Max Table Load 3,000 lbs, 20 HP, Rigid Tapping, 4th Axis Ready, Quick Code, Brushless Servos, sn 22839 (Dorion, PQ). View Video On Website!

#### **PROXY BIDDING:**

We will be happy to bid on your behalf if you are unable to attend our auction. Please call our office at 1-866-669-8893, or visit infinityassets.com to submit a proxy bid.



**EXTRUDE HONE 77-B SERIES** 



HARDINGE DOVETAIL 2ND OPERATION LATHE. MODEL HSL59



MITSUBISHI 5 AXIS ROBOT, MODEL S SERIES, RU-3SJ-S11



**FISHER ACCUMET AP60 SERIES** PORTABLE PH METER

### **EXTRUDE HONE**

EXTRUDE HONE 77-B Series, Maximum Opening 17", Max. Hydraulic Pressure 1,500 PSI, Height 104.25", Width 30", Depth 30", Worktable Height 42", Column Spacing 14.75", 5 HP

**DOALL HORIZONTAL AUTOMATIC BANDSAW MODEL C-916A** 

HARDINGE Dovetail 2nd Operation Lathe, Model HSL59, Collet Chuck Foot Pedal Control, Foot Brake, sn HSL-5C-6761T

#### **ROBOT**

2005 MITSUBISHI 5 Axis Robot, Model S Series, RU-3SJ-S11, R28TB Pendant, Max Load Capacity 3.5 kg, Including 36"x42"x7.5" Enclosure, sn AS511028

#### **SAW**

DOALL Horizontal Automatic Bandsaw Model C-916A, Piece Counter, Approx. Cap 22"x10", 1" x 159" Blade, 575V, sn 50293189 (Dorion, PQ)

#### PRECISION INSPECTION

FISHER Scientific Accumet AP60 Series Portable pH Meter MAHR FEDERAL Dimensionair Digital Air Gauge, Model

MITUTOYO High Accuracy Check Master, SERIES 515, 18" FOWLER Sylvac D100S Digital Probe, Probes Included **HAWKEYE** Borescope

MITUTOYO 18" Height Gauge

MITUTOYO Laser Scan Digital Micrometer, Model LSM-9506, Series 544 Bench Type Non Contact Measuring System

**NIKON** Measurescope Microscope

MITUTOYO Surface Gauge Model JS-201 Digital Surface Gauge

#### SUPPORT EQUIPMENT

BOSCH Heavy Duty Layout Table 18"x12'x1-1/4", 3 Concrete Base Supports

EMHART Pop Rivet Gun & SUPFINA Pneumatic Grinding Head Type 80

PRECISE High Speed Spindle, Max 40,000 RPM, Model 7311M

PRECISE High Speed Spindle, Max 45,000 RPM, Model 7309, cat 40

Manual Tube Bender, Assorted Tooling, Up To 2" MASTERCRAFT 29" Snow Blower, 10 HP





**HAWKEYE** BORESCOPE







NISSAN 2.400 LB CAPACITY ELECTRIC FORKLIFT. MODEL 30



PRECISE HIGH SPEED SPINDLE



BOSCH HD LAYOUT TABLE 18"X12'X1-1/4"

### **MISCELLANEOUS**

ZEATZ Pivoting Rotary Table 10" Chuck, BURR BEAVER Deburring Machine, MOORE Jig Bore 10" Rotary Table w Angle Plate & 12" Rotary Table, 6" chuck

(3) Drill Presses, MARKEN Tool Grinder, Work Light, **KELLER** Products Liquid Pump & Tank, Hand Tapper, (3) TAPMATIC 30X Tapping Heads, (12) Machine Vises, HARDINGE 5" 3 Jaw Chuck, HARIG Tool Holder, Clamp, Vise, Angle Blocks, ID Head, (3) ECLIPSE Demagnetiser Model DB956, (2) Dual Sided Bench Grinders, (2) VIGOR 9" Vibratory Tumbler & Tumbler Model B, SHRINK IN Shrink Fit Tool Machine, sn0686, Stainless Steel Coalescing Tank 14"x12"x27", Shop Hardened Plastic PC Enclosure, Fans, Spare Filters 18"x28"21", Approx. 50 Pcs Assorted Cat 40 Tooling

#### FORKLIFT

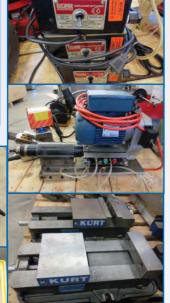
NISSAN 2,400 lb Capacity Electric Forklift, Model 30, Type MA01L15S, Max Lift Height 187", 3 Stage Mast, Side Shift, Charger, sn MA01-003949 (Dorion, PQ) \*View Video On Website!



MITUTOYO HIGH ACCURACY CHECK MASTER, SERIES 515, 18'



FOWLER SYLVAC D100S DIGITAL PROBE



VIEW OF ASSORTED SUPPORT EQUIPMENT



**MITUTOYO** LASER SCAN DIGITAL MICROMETER, MODEL LSM-9506



MANUAL TUBE BENDER



**MASTERCRAFT 29" SNOW BLOWER** 

#### TERMS OF SALE

Payment: All Online bidders must register on Bidspotter by 5pm Tuesday September 10th. A \$2,000 refundable security deposit is required upon online registration. 18% Buyer's Premium applies. Balance due by 2 pm, Thursday September 12th, 2013. NO EXCEPTIONS. All goods are sold "As Is, Where Is", ALL SALES ARE FINAL. All subject to prior sale. Complete terms and conditions including removal procedures, are available on our website.

#### REMOVAL TIMES

All items by Friday September 20th. **Hours:** Monday – Friday between 8 am – 4 pm.

Directions From Ottawa Airport To 2730 Fenton Road, Gloucester (Ottawa), Ontario, Canada, Approx 6 km, 8 mins: Exit Airport via Airport Parkway, Take Alert Rd Ramp, Left onto Lester Rd, Right onto Albion Rd, Left onto Fenton Road, Destination is on Left. INSPECTIONS BY APPOINTMENT ONLY.

Note: 5 Assets listed with (Dorion, PQ) are located at 1731 Route Harwood, Vaudreuil-Dorion, Quebec - Approx 147km, 1 hr, 30 mins.

This brochure is meant merely as a guide. Infinity Assets makes no guarantee, expressed or implied, as to the accuracy of the information in this brochure. Buyers should inspect the goods beforehand to satisfy themselves.

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